

TECHNICAL DATA

Revision Date 06/2006

HIGHWAY CA45

Product Codes

DH 129 Packaging listed overleaf.

Description

Highway CA45 is a pre-mixed cement based non-shrink bedding mortar suitable for the support of road ironwork and highway furniture. The mixed mortar, when placed, will harden in approximately 10 minutes. The compressive strength gain will reach 20N/mm² within 45minutes allowing early opening of roads to vehicular traffic.

The self-contained product only needs to be mixed with water on site and the rapid setting assists the re-bedding of manhole frames and the setting of new frame systems. The product is chloride free and can be safely used with cast iron and steel units. The mortar can be placed in sections of 15mm to 75mm in thickness. Greater thicknesses can be built up in layers. Alternatively thicker beds may be formed by the addition of up to 30% of the Highway CA45 weight of clean dry pea shingle. No additional mixing water is required. After placement no special curing is required in moderate ambient conditions.

Uses include: Re-bedding of raised manhole frames.
Bedding of frames in new roads.
Support of road furniture.

Typical Mortar Properties @ 20°C

Compressive Strength

Water addition: 2.75 litres per 25kg of Highway CA45

45 mins	1 Hour	1 Day	7 Days	28 Days
20 N/mm ²	25 N/mm ²	35 N/mm ²	45 N/mm ²	55 N/mm ²

Density 2200 kg/m³.

Coefficient of Thermal Expansion $11 \times 10^{-6}/^{\circ}\text{C}$
Variations in water content and ambient temperature for particular applications may alter mortar consistency and compressive strength achieved.

Cold weather application:

May be placed at temperatures down to +1°C. Roads may be opened after 3-4 hours depending on ground and ambient temperature.

Specification Outline

Bedding and leveling shall be carried out using Highway CA45 as manufactured by Tecroc Products Ltd. The product must be stored, handled and placed strictly in accordance with the manufacturer's instructions.

Quality Assurance

Tecroc Products Ltd is a firm of Assessed Capability. The Company's quality system conforms to BS EN ISO 9001:2000 and is assessed by SGS Ltd Systems and Services Certification.

Standards

Highway CA45 has been tested in accordance with appropriate parts of BS 1881.

The product conforms to DTp: HD 27/94.

Design Manual for Roads and Bridges V7 Sec2

3.11 Mortars for bedding ironwork such as manhole cover frames during repairs may be trafficked when the strength is expected to be 20N/mm². For rapid construction, this strength should be achieved within 2 hours. Highway CA45 will achieve the required strength of 20N/mm² within 45 minutes at a temperature of 20°C.

Instructions For Use

Preparation

Laitance and all loose material including dust, oil and grease should be removed in order to produce a sound substrate. The work area should be pre-wetted taking care to remove any standing water before placing the Highway CA45 mortar.



Grouts



Structural Support Mortars



Concrete Repair Products



Construction Adhesives



Resin Et Cementitious Anchors



Highway Products



Coatings



Waterproofing



Ground Engineering

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HIGHWAY CA45

Mixing

To achieve the most consistent mortar mix, mechanical mixing is recommended. Thorough hand mixing is suitable but care should be taken to ensure that the mix is fully wetted out without the use of excess water. Mechanical mixing may be carried out in a suitable vessel using a slow speed high torque drill and Mortar Stirrer. Hand mixing may be carried out using a clean spot board or wheelbarrow.

Each 25kg bag of Highway CA45 requires 2.5 to 3.0 litres of water to give a mortar consistency. **Excess water should not be added.** Once setting of the mortar has commenced, further mixing should not be used to re-work the mix.

The mortar should be placed within approximately 10 minutes of mixing. The working time may be extended in cold ambient conditions and may be slightly shortened in hot ambient conditions.

Placing

Set suitable levelling shims onto the working surface ready to receive the frame or unit. Place the mixed mortar onto the prepared surface and lower the frame or unit onto the mortar and knock down onto the pre-set shims to line and level. The bed thickness applied in a single application should be between 15mm to 75mm. Thicker support beds can be achieved by applying further material as soon as the lower bed has hardened sufficiently not to distort under the additional work.

The placed mortar will have hardened sufficiently to carry out further work, such as haunching, within some 20 minutes depending on the surrounding ambient conditions.

Curing

No special curing is required at temperatures between 5°C and 35°C. For placing at temperatures outside this range contact the Technical Service Department.

Precautions

Health and Safety

Highway CA45 is alkaline when mixed with water and should not come into contact with skin or eyes. Avoid inhalation of dust during mixing and wear safety glasses, dust mask and gloves. If skin contact occurs wash thoroughly with clean water. Should eye contact occur rinse immediately with plenty of clean water and seek medical advice.

Full health and safety details are given in Product Safety Data Sheet.

Fire

Highway CA45 is non-flammable

Yield

Each 25kg bag of Highway CA45 will enable a manhole frame 600mmx600mm to be raised approximately 25mm.

The volume yield of each 25kg bag of Highway CA45 is approximately 12.75 litres.

STORAGE AND SHELF LIFE

Highway CA45 will have a shelf life of 6 months when kept in dry conditions at a temperature of 5°C to 35°C. Storage at higher temperatures and high humidity may reduce the shelf life.

PACKAGING AND ORDERING

Highway CA45 is supplied in:

25kg valve sack bags: Product Code DH 129
25kg Tubs: upon request

For further information and sales please contact your local Tecroc Products Office as listed below.

Tecroc Products Ltd products are guaranteed against defective materials and manufacture. Products are sold subject to the Tecroc Products Ltd Terms and Conditions of Sale, copies of which are forwarded on invoice and are available on request. Tecroc Products Ltd endeavours to ensure that the above data and any further advice is correct, however, it cannot accept any direct or indirect liability for the use of its products as such usage is beyond its control.



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